

Work Order ID 118416

118416

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November-05-14 9:07:09 AM

Item ID: D206-817-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: U/R (URF14-547) Stop ***NS2***
 Item Name: Screw-In Windshield Modification
 Start Date: 11/05/14 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 11/05/14 Req'd Qty: 2.00 ***2*** Customer:
 Reference: re-work - D4542-5-incorrec

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|--------------|--------------|
| DSI9659 | A |
| DSI9687 | A |
| IIN-D206-817 | D |

100 Document Control 0.00
100
 DC DOCUMENT CONTROL
 Memo 0.00
 Doc.Control -USB or Paperwork Photocopy bluefile & type labels per PPP D206-817-011 CHG006

1 NOV 10 2014

110 Pick Kit 0.00
110
 Packaging Memo 0.00
 Packaging PULL FROM STOCK:
 1 X D206-817-011 B124215
 REMOVE FROM BOX:
 2 X D4542-5 B125021
 SCRAP - INCORRECT REV.
 REPLACE :
 2 X D4542-5 B **124360**

SP 11/11/15 (2)

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| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 120 | QC4- 100% Inspect kits for completeness | 0.00 | | | | 1 | | | |
| *120* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | NOV 10 2014 |
| 130 | | 0.00 | | | | | | | |
| *130* | Packaging | | | | | 1 | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | REPACKAGE USING NEW B/N | | | | | | | | |
| | Identify and pack for shipping as per PPP D206-817- | | | | | | | | |
| | 011 Location: 16 033 | | | | | | | | |
| | PPP Rev: _____ | | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *140* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

NOV 10 2014

DAS
06
9-89

14/11/11

W 14/11/11

Picklist Print

November-05-14 9:07:08 AM

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Work Order ID: 118416

118416

Parent Item: D206-817-011

D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 11/05/14

Required Date: 11/05/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 12.02.14 NEW ISSUE DD VERF: IPP REV:B
12.05.09 AS PER IIN REV.C DD VERF:EC IPP REV:C 12.06.12
ECN 12-602 DD VERF:EC IPP REV:D 13.04.23 as per IIN
dwg rev.D DD verf:JLM IPP REV:E 13.06.26 as per
CHG004/DSI9659 DD VERF:JFS IPP REV:F 14.03.24 AS PER DSI 9687
DD VERF:JLM

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

D206-817-011

Manufactured

No

Each

2.0000

1

D206-817-011

Screw-In Windshield Modification

Location

Loc Qty

Loc Code

FG033

2

124215

2

1

D4542-5

x 2

B 126360

NOV 10 2014

DAS
06
9-89

DAS
38
9-89